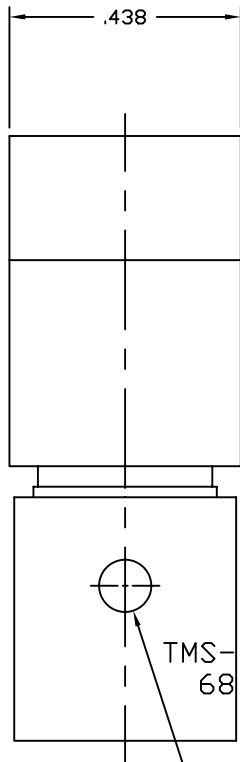


NOTICE OF PROPRIETARY RIGHTS

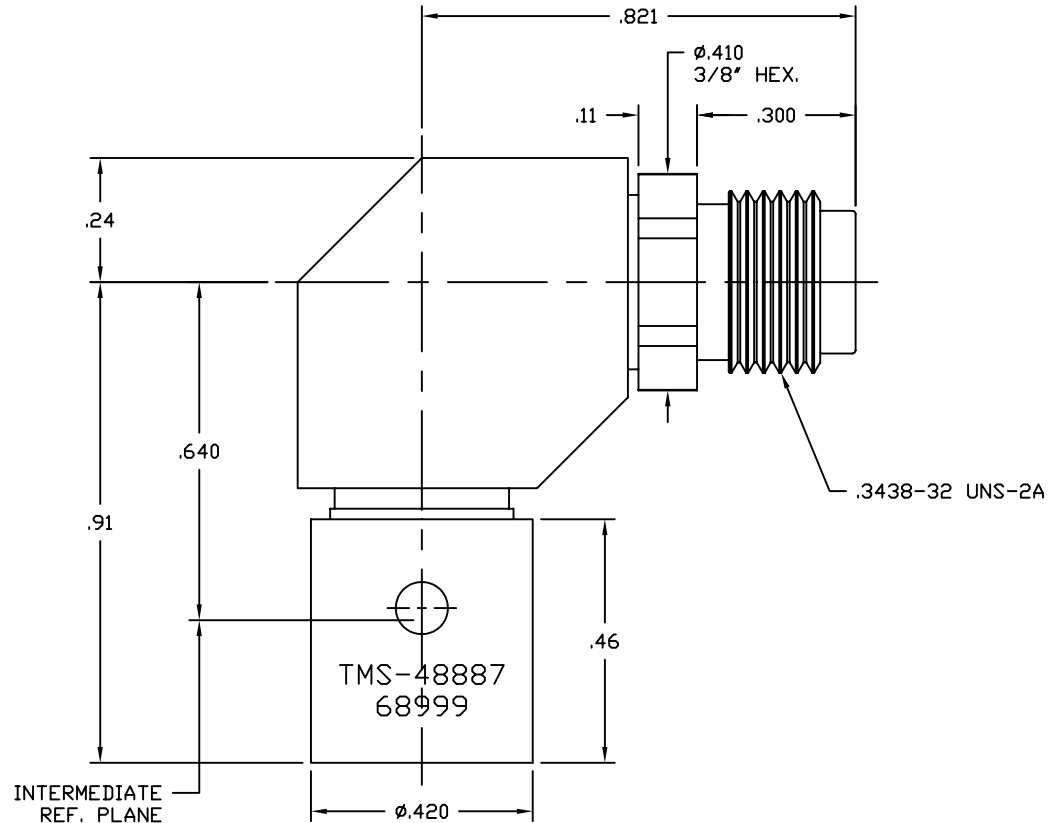
THIS DOCUMENT CONTAINS CONFIDENTIAL TECHNICAL DATA, INCLUDING TRADE SECRETS, PROPRIETARY TO TIMES MICROWAVE SYSTEMS. DISCLOSURE OF THIS DATA IS EXPRESSLY CONDITIONED UPON YOUR ASSENT THAT ITS USE IS LIMITED TO USE WITHIN YOUR COMPANY ONLY. ANY OTHER USE IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF TIMES MICROWAVE SYSTEMS.

SD48887

SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	D. J. H.	12/21/05	J. D. B.	1/3/06



Ø3/32" SPANNER WRENCH HOLE, 4 HOLES, 90° APART.



THIS IS A TITANIUM VERSION OF 48810

012479

W.O. NUMBER

MATERIAL:  
SEE TABLE

DRAFTSMAN	Dan Hong	12/21/05
CHECKER	John D. Bloomfield	1/3/06
APPROVED	John D. Bloomfield	1/3/06
UNLESS OTHERWISE SPECIFIED		
ALL DIMENSIONS ARE IN INCHES		
MACHINED SURFACES FINISH N/A RMS MAX.		
REMOVE ALL BURRS .005 MAX. BREAK		
MACHINE CORNERS .005 MAX. FILLET R.		
TOLERANCES ON DECIMALS		
.XX ± .03	.XXX ± .005	
ANGLES ± 1°	FRACTIONS ± 1/32	
DO NOT SCALE DRAWING		

TIMES MICROWAVE SYSTEMS		
TITLE: REPLACEABLE FRONT END -137 90° INTERMEDIATE (BLOCK) (TITANIUM)		
DWG. SIZE	<b>B</b>	DRWG. NO. SD48887
CODE IDENT.	68999	SCALE: NONE SHEET: 1 of 1

PART NAME	MATERIAL & SPEC. NUMBER	FINISH & SPEC. NUMBER
DIELECTRICS	TEFLON, ASTM D1457	NONE
BACK NUT	TITANIUM ALLOY, Ti-6Al-4V	PASSIVATE, ASTM F86-04
BODIES	TITANIUM ALLOY, Ti-6Al-4V	PASSIVATE, ASTM F86-04
CONTACTS	BERYLLIUM COPPER, ASTM B196	GOLD PLATE, MIL-G-45204