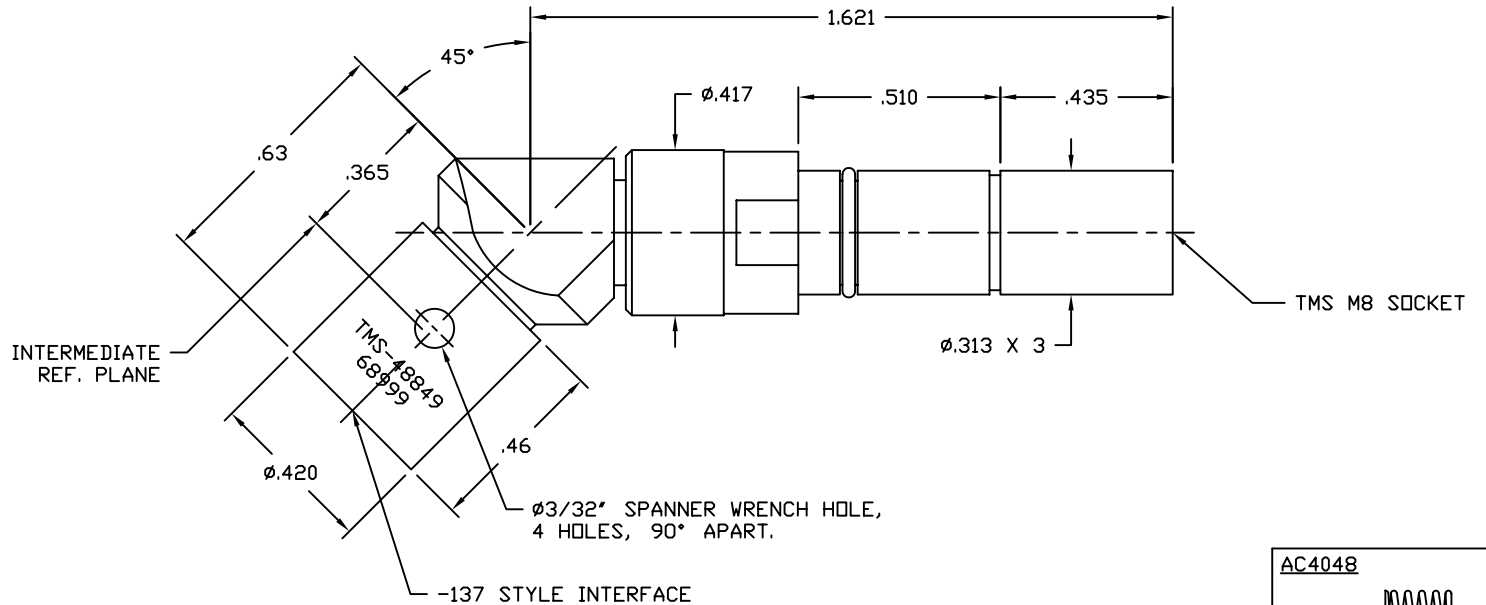
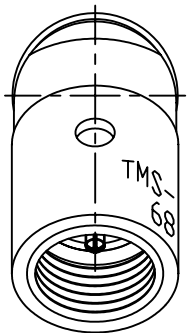


SD48849

SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	D. F. H.	12/9/04	F. D. B.	12/10/04



AC4048	
AC4049	

NOTES:

- LOCK RING AC4049 AND SPRING AC4048 ARE SUPPLIED WITH THE CONNECTOR AND ARE NECESSARY TO HOLD THE CONTACT IN THE MULTIPOINT CONNECTOR SHELL. THE RING AND SPRING ARE SUPPLIED UNINSTALLED.
- INSTALLATION TOOL TN2964 (AC4319) OR TN2478 (AC4034) IS REQUIRED FOR ASSEMBLY AND REMOVAL OF THE CONNECTOR IN THE MULTIPOINT CONNECTOR SHELL.

DRAFTSMAN	Dan Hong	12/9/04
CHECKER	John D. Bloomfield	12/10/04
APPROVED	John D. Bloomfield	12/10/04

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 MACHINED SURFACES FINISH N/A RMS MAX.
 REMOVE ALL BURRS .005 MAX. BREAK
 MACHINE CORNERS .005 MAX. FILLET R.
 TOLERANCES ON DECIMALS
 .XX ± .03 .XXX ± .005
 ANGLES ± 1° FRACTIONS ± 1/32
 DO NOT SCALE DRAWING

TIMES MICROWAVE SYSTEMS		
TITLE: REPLACEABLE FRONT END -137 45° TMS "M8" SOCKET (.440 SP.) .3438-32 UNS INTERMEDIATE		
DWG. SIZE	B	DRWG. NO. SD48849
CODE IDENT.	68999	SCALE: NONE SHEET: 1 of 1

DIELECTRICS	TEFLON, ASTM D1457	NONE	012320
BACK NUT	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35	W.O. NUMBER
ANGLE BODY	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35	MATERIAL:
CONNECTOR BODY	BERYLLIUM COPPER, ASTM B196	GOLD PLATE, MIL-G-45204	SEE TABLE
CONTACTS	BERYLLIUM COPPER, ASTM B196	GOLD PLATE, MIL-G-45204	
PART NAME	MATERIAL & SPEC. NUMBER	FINISH & SPEC. NUMBER	