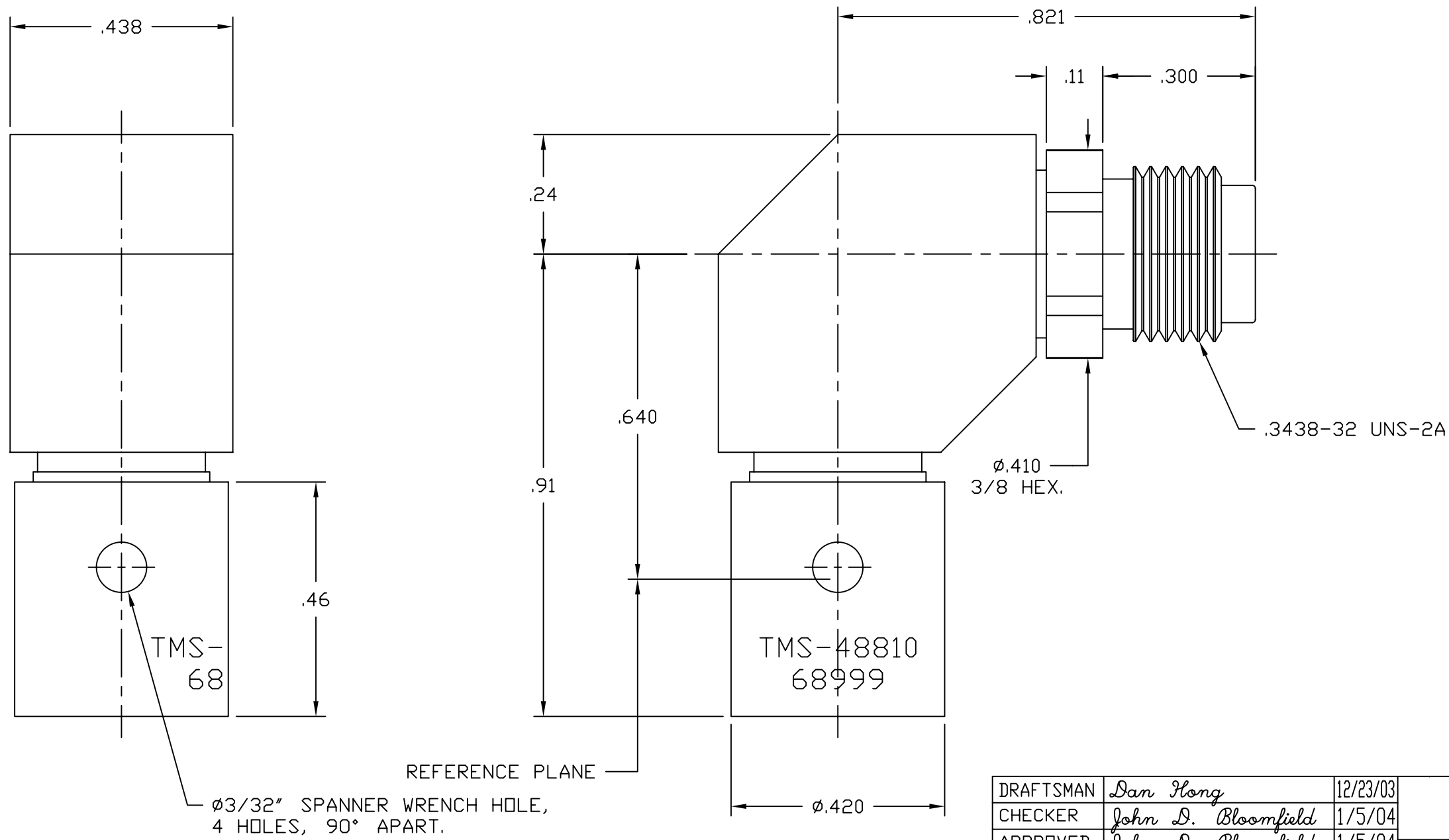


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	D. J. H.	12/23/03	J. D. B.	1/5/04
B	CHANGED PER CDC #24535	D. R. W.	4/1/05	J. D. B.	4/14/05

SD48810



Ø3/32" SPANNER WRENCH HOLE,
 4 HOLES, 90° APART.

DIELECTRICS	TEFLON, ASTM D1457	NONE
BACK NUT	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35
BODIES	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35
CONTACTS	BERYLLIUM COPPER, ASTM B196	GOLD PLATE, MIL-G-45204
PART NAME	MATERIAL & SPEC. NUMBER	FINISH & SPEC. NUMBER

012270
W.O. NUMBER
MATERIAL: SEE TABLE

DRAFTSMAN	Dan Hong	12/23/03
CHECKER	John D. Bloomfield	1/5/04
APPROVED	John D. Bloomfield	1/5/04

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 MACHINED SURFACES FINISH N/A RMS MAX.
 REMOVE ALL BURRS .005 MAX. BREAK
 MACHINE CORNERS .005 MAX. FILLET R.
 TOLERANCES ON DECIMALS
 .XX ± .03 .XXX ± .005
 ANGLES ± 1° FRACTIONS ± 1/32
 DO NOT SCALE DRAWING

TIMES MICROWAVE SYSTEMS		
TITLE: REPLACEABLE FRONT END -137 90° INTERMEDIATE (BLOCK)		
DWG. SIZE	DRWG. NO.	REV.
B	SD48810	B
CODE IDENT.	SCALE:	SHEET:
68999	NONE	1 of 1