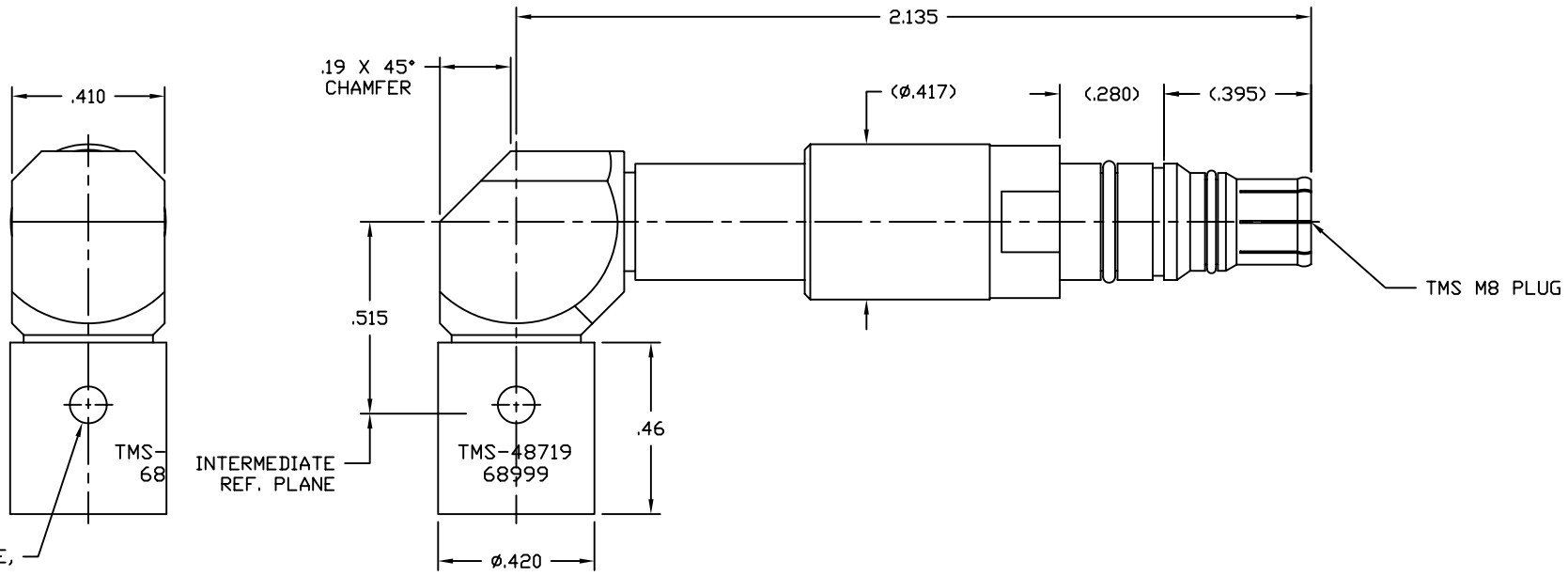


SD48719

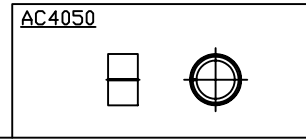
| SYM | REVISION DESCRIPTION | DFTM | DATE | APPD | DATE |
|-----|-------------------------|----------|----------|----------|----------|
| A | RELEASED FOR PRODUCTION | J. D. B. | 11/11/99 | J. D. B. | 11/11/99 |
| B | CHANGED PER CDC #23188 | D. J. H. | 10/7/03 | J. D. B. | 10/9/03 |



Ø3/32" SPANNER WRENCH HOLE, 4 HOLES, 90° APART.

NOTES:

1. LOCK RING AC4050 IS SUPPLIED WITH THE CONNECTOR AND IS NECESSARY TO HOLD THE CONTACT IN THE MULTI-PORT CONNECTOR SHELL. THE RING IS SUPPLIED UNINSTALLED.
2. INSTALLATION TOOL TN2964 (AC4319) OR TN2478 (AC4034) IS REQUIRED FOR ASSEMBLY AND REMOVAL OF THE CONNECTOR IN THE MULTI-PORT CONNECTOR SHELL.
3. GOLD PLATE PER MIL-G-45204 IS .0001 THICK MINIMUM.



| | | |
|-----------|--------------------|----------|
| DRAFTSMAN | John D. Bloomfield | 11/11/99 |
| CHECKER | John D. Bloomfield | 11/11/99 |
| APPROVED | John D. Bloomfield | 11/11/99 |

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 MACHINED SURFACES FINISH N/A RMS MAX.
 REMOVE ALL BURRS .005 MAX. BREAK
 MACHINE CORNERS .005 MAX. FILLET R.
 TOLERANCES ON DECIMALS
 .XX ± .03 .XXX ± .005
 ANGLES ± 1° FRACTIONS ± 1/32
 DO NOT SCALE DRAWING

TIMES MICROWAVE SYSTEMS

TITLE:
 REPLACEABLE FRONT END
 90° TMS "M8" PLUG (EXTENDED)
 (.3438-32 UNS INTERMEDIATE) -137

| | | | | | |
|-------------|----------|-----------|---------|--------|--------|
| DWG. SIZE | B | DRWG. NO. | SD48719 | REV. | B |
| CODE IDENT. | 68999 | SCALE: | NONE | SHEET: | 1 of 1 |

| | | |
|-------------|-----------------------------|-------------------------|
| DIELECTRICS | TEFLON, ASTM D1457 | NONE |
| ANGLE BODY | STAINLESS STEEL, ASTM A582 | PASSIVATE, QQ-P-35 |
| BACK NUT | STAINLESS STEEL, ASTM A582 | PASSIVATE, QQ-P-35 |
| CONTACTS | BERYLLIUM COPPER, ASTM B196 | GOLD PLATE, MIL-G-45204 |
| PART NAME | MATERIAL & SPEC. NUMBER | FINISH & SPEC. NUMBER |

011909
 W.O. NUMBER
 MATERIAL:
 SEE TABLE