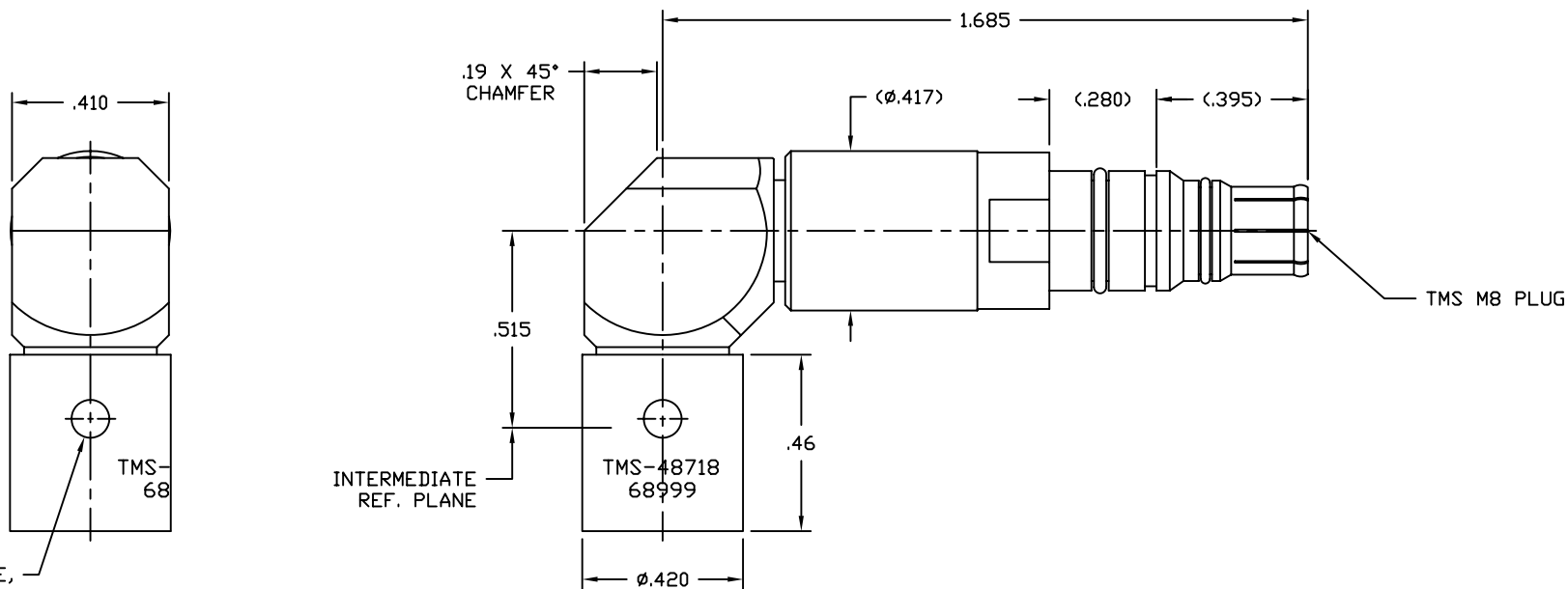


SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
B	CHANGED PER CDC #23188	D. J. H.	10/6/03	J. D. B.	10/9/03

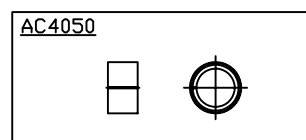
SD48718



Ø3/32" SPANNER WRENCH HOLE,
4 HOLES, 90° APART.

NOTES:

1. LOCK RING AC4050 IS SUPPLIED WITH THE CONNECTOR AND IS NECESSARY TO HOLD THE CONTACT IN THE MULTI-PORT CONNECTOR SHELL. THE RING IS SUPPLIED UNINSTALLED.
2. INSTALLATION TOOL TN2964 (AC4319) OR TN2478 (AC4034) IS REQUIRED FOR ASSEMBLY AND REMOVAL OF THE CONNECTOR IN THE MULTI-PORT CONNECTOR SHELL.
3. GOLD PLATE PER MIL-G-45204 IS .0001 THICK MINIMUM.



DRAFTSMAN	John D. Bloomfield	11/11/99
CHECKER	John D. Bloomfield	11/11/99
APPROVED	John D. Bloomfield	11/11/99

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 MACHINED SURFACES FINISH N/A RMS MAX.
 REMOVE ALL BURRS .005 MAX. BREAK
 MACHINE CORNERS .005 MAX. FILLET R.
 TOLERANCES ON DECIMALS
 .XX ± .03 .XXX ± .005
 ANGLES ± 1° FRACTIONS ± 1/32
 DO NOT SCALE DRAWING

TIMES MICROWAVE SYSTEMS

TITLE:
 REPLACEABLE FRONT END
 90° TMS "M8" PLUG
 (.3438-32 UNS INTERMEDIATE) -137

DWG. SIZE	B	DRWG. NO.	SD48718	REV.	B
CODE IDENT.	68999	SCALE:	NONE	SHEET:	1 of 1

PART NAME	MATERIAL & SPEC. NUMBER	FINISH & SPEC. NUMBER
DIELECTRICS	TEFLON, ASTM D1457	NONE
ANGLE BODY	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35
BACK NUT	STAINLESS STEEL, ASTM A582	PASSIVATE, QQ-P-35
CONTACTS	BERYLLIUM COPPER, ASTM B196	GOLD PLATE, MIL-G-45204

011909
 W.O. NUMBER
MATERIAL:
 SEE TABLE